

Schedule B

ABC Group Vendor Tool Identification Guidelines

REQUIREMENTS:

All tools must be marked containing the following minimum 2 pieces of information:

- 1) "Property of OEM Customer name i.e. General Motors as directed on the Purchase Order.
- 2) The Complete Vendor Tool Asset Management (VTAM) tool i.d. number

Your options for doing so are to etch, stamp or engrave directly onto the tool or use a tag.

If a tag is used, the following applies:

- Tags must be attached to the tool using rivets or screws.
- The information placed on the tag must be stamped or legibly engraved.

In cases where the tool or tools are too small to etch, engrave, stamp or tag, place the tool or tools into a box or container. Then tag the container using the parameters set above.

In the case where tools are made of hardened steel, these should be stamped or engraved with the necessary information prior to heat treatment.

NOTE: For complete tool picture attachment – the tool picture must be in an open position – per SOR (GM1927- 03a) or Customer specific guidelines. Please fill in page 3 as shown with all information as requested and return with the signed 'Bailee' for final invoice payment.

PREFERRED LOCATION:

- General Note: All Tags/Engraving Markings Should Be Applied To The Top of the Tool or on the Operator Side
- Dies/Molds: Side of Ejector Box (preferably recessed)
- Gages: On Top Surface
- Secondary Tooling: Front Face of Electrical Panel
- Fixture Inside (POA) Should Be On Top Face

TAG DESCRIPTION/SIZE:

Suppliers may create their own tags providing they satisfy the requirements above. Acceptable tool tags are displayed below. The standard tag is Tag "A". Tags "B" and "C" may be used at the supplier's discretion.

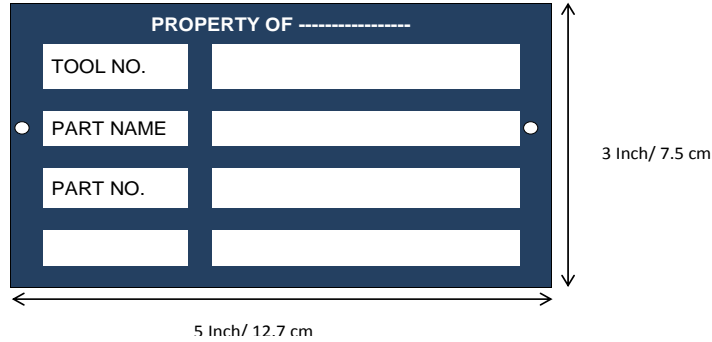
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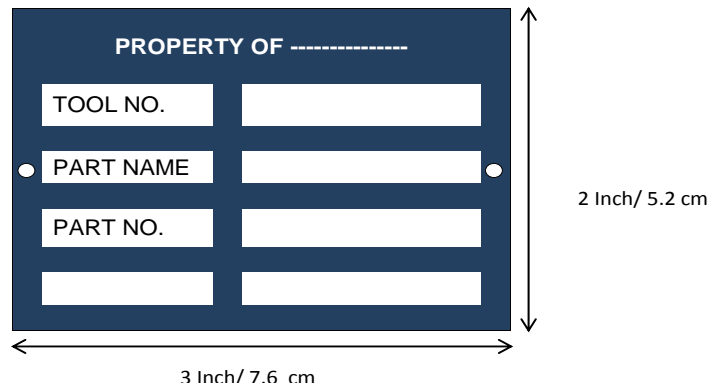
TAG "A "



TAG "B "



TAG "C "



Tags are available for purchase from:

In North America

John Downes, Sales Assistant GBS/CMS
 248-208-0935 ext. 216
 248-208-1672 fax
 Email: jdownes@cmsprintsolutions.com

In Europe

Contact your local Supplier Quality Engineer to obtain tags

UNACCEPTABLE PRACTICES:

- Tags that state " I.e. GM Owned" or just "GM"
- Using paint or magic marker to place VTAM numbers directly on a tool or a onto a tag
- The use of any adhesives, tape, soldering or welding is not allowed
- Tag Engravings/ Stampings that are not legible
- Incomplete information on the tag



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 App.: Michael J.J. Quail

ABC GROUP INC. Supplier Asset Tag and VTAM Information

General Information			Part Information	
Supplier Name	Program		ABC Part Number	Part Description
Supplier Contact Name	Phone #	Extension	Supplier Email address	
Tool Location (City, State)				

Tool Picture Properly Engraved/Tagged	Tool Picture Properly Engraved/Tagged
NO PICTURE, NO APPROVAL	NO PICTURE, NO APPROVAL

Tool in Open Position	Additional Picture
NO PICTURE, NO APPROVAL	NO PICTURE, NO APPROVAL

	Dimension	U/M (Pull Down)
Dimensions - Length		Inches
Dimensions - Width		Inches
Dimensions - Height		Inches
Tool Weight		lbs
Primary Tool Material		
Comments		